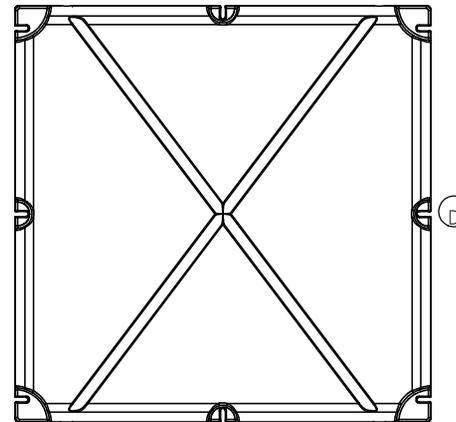
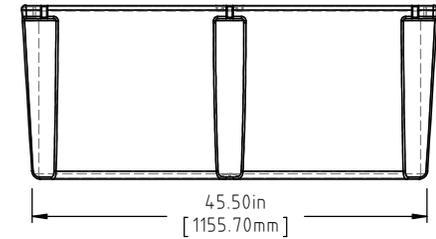
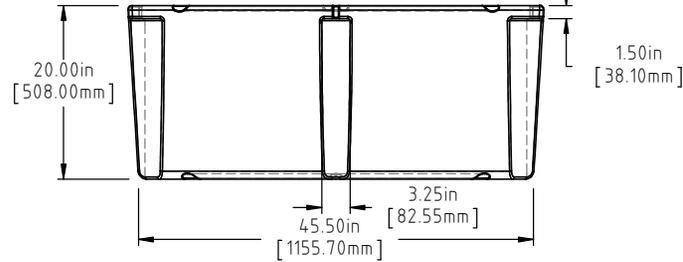
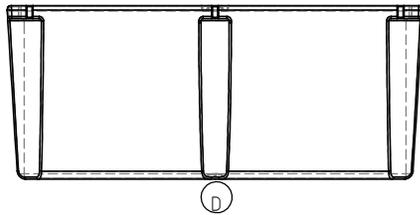
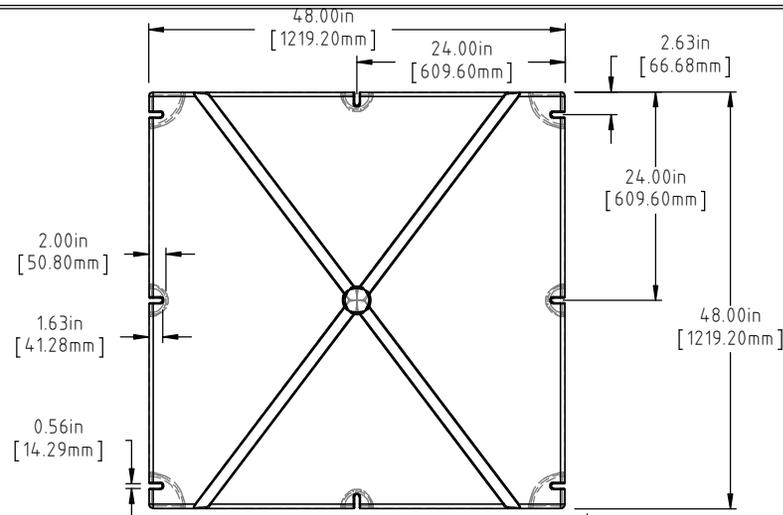


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D	BOTTOM AND SIDE VIEWS ADDED TO PRINT	ADH 12/4/14	2971
C	77 LBS WAS 75 LBS, 1480 LBS WAS 1478 LBS	ADH 6/25/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/27/08	1685
A	ADD BUOYANCY NOTE	GWC 1/10/07	
A	CHANGE WEIGHTS AF WAS 47 FF WAS 81	GWC 1/10/07	
1	CHANGE WEIGHTS	11/16/94	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE DEAN 4/18/94	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/5/07	

(A)(C)  
NOTE: BUOYANCY IS 1480 LBS.(671.32 KG)

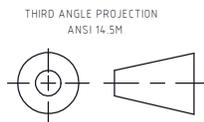


**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES  
TOLERANCES UNLESS OTHERWISE SPECIFIED  
POLYETHYLENE METAL  
DECIMAL ± .125"  
FRACTION ± 1/4"  
ANGLE ± 1°  
±1% @ 68°F



SHOT WEIGHT: 50 LBS. (22.68 KG.)	NOTES: (A)(C) 1.) AF 50 LBS. (22.68 KG.) 2.) FF 77 LBS. (34.93 KG.) 3.) 0.150 IN (3.81 mm) NOM. WALL
SHIPPING WEIGHT: SEE NOTES	
FINISH:	

DESCRIPTION 48 X 48 X 20 FLOAT	SCALE N.S.	PART NO. 4848-20
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