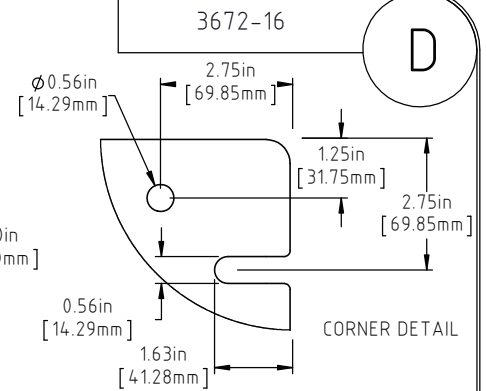
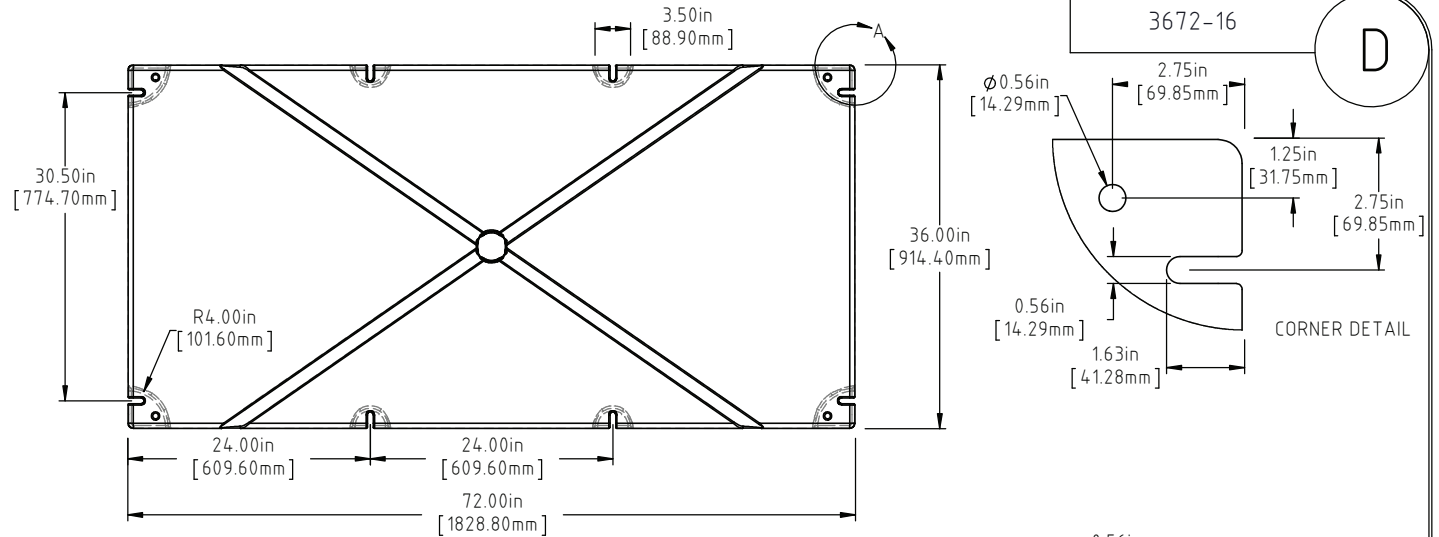
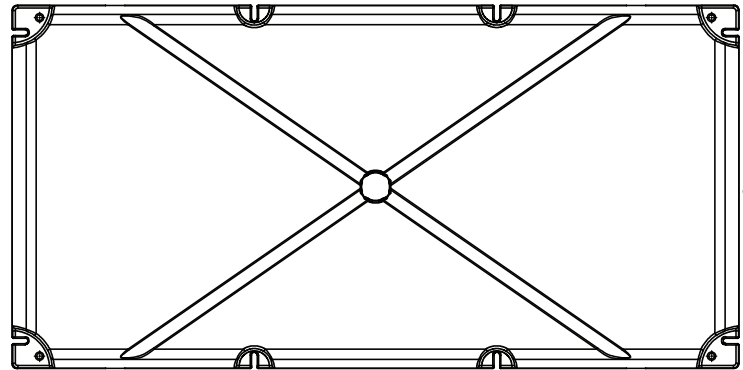
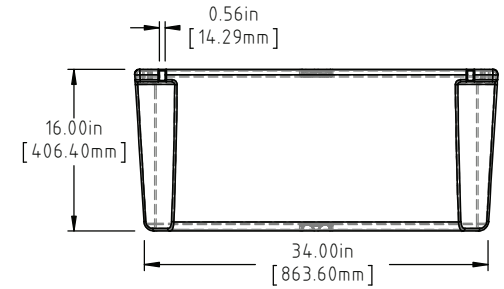
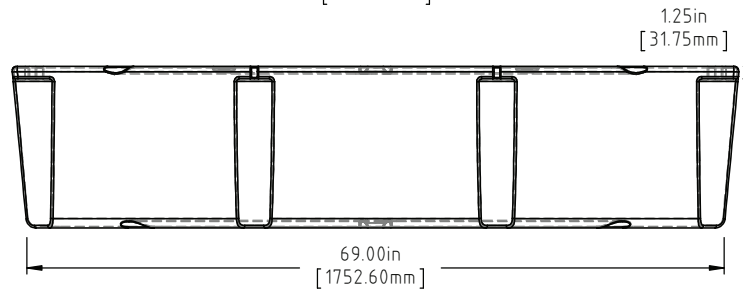


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(D)



(D)

(A) (C)  
NOTE: BUOYANCY 1313.00 LBS.(595.57 KG.)

D	BOTTOM/SIDE VIEWS ADDED TO PRINT.	ADH 12/4/14	2971
C	78 LBS WAS 76 LBS, 1313 LBS WAS 1320 LBS	ADH 6/22/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/17/08	1685
A	ADD BUOYANCY NOTE	GWC 1/9/07	
A	CHANGE WEIGHT AF WAS 49 FF WAS 80	GWC 1/9/07	
2	NEW DIM	1/4/95	
1	CHANGE WEIGHTS	1/4/95	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE	MATERIAL
DEAN 10/19/93	POLYETHYLENE
APPRD. / DATE	
ADH 11/5/07	



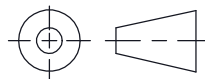
**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

ALL DIMENSIONS ARE IN DECIMAL INCHES  
TOLERANCES UNLESS OTHERWISE SPECIFIED  
POLYETHYLENE METAL  
DECIMAL ± .125"  
FRACTION ± 1/4"  
ANGLE ± 1°  
±1% @ 68°F

THIRD ANGLE PROJECTION  
ANSI 14.5M



SHOT WEIGHT:  
53 LBS.(24.04 KG.)  
SHIPPING WEIGHT:  
SEE NOTES  
FINISH:

NOTES: (A) (C)  
1.) AF 53 LBS.(24.04 KG.)  
2.) FF 78 LBS.(35.38 KG.)  
3.) 0.150in (3.81mm) NOM.  
WALL

DESCRIPTION	36 X 72 X 16 FLOAT	
SCALE	N.S.	PART NO. 3672-16