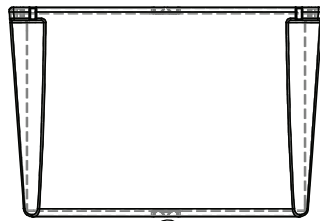
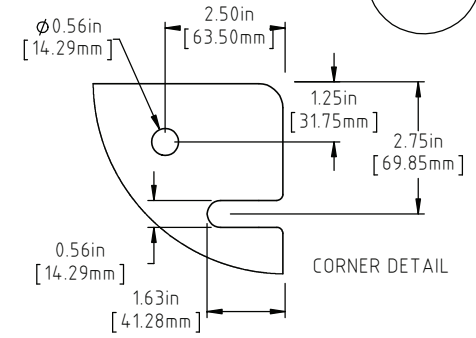
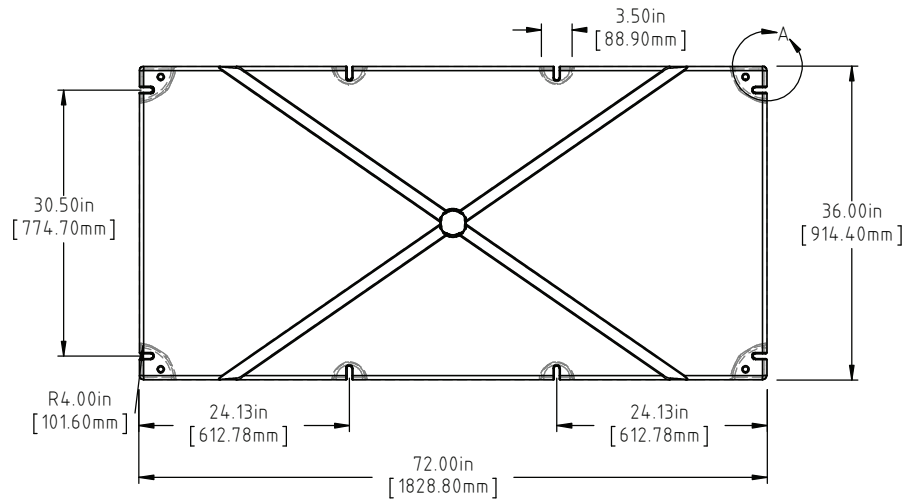


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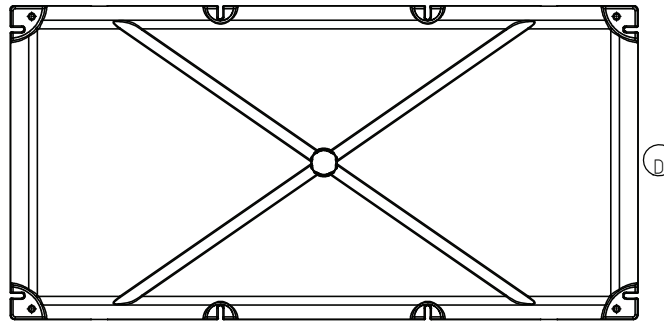
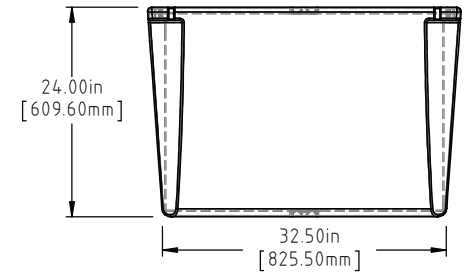
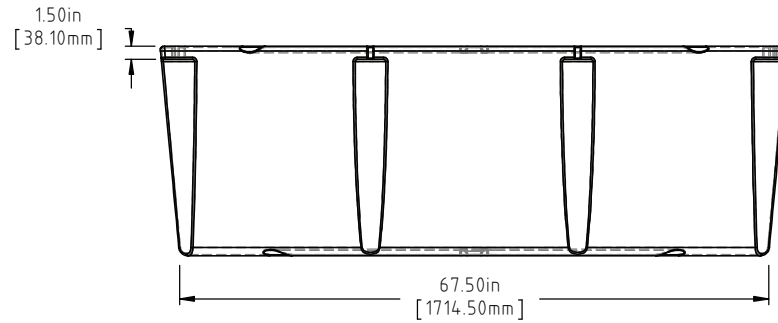
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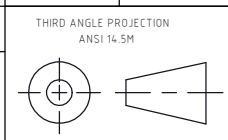
A C

NOTE: BUOYANCY 1951.00 LBS.(884.96 KG.)

D	BOTTOM/SIDE VIEWS ADDED TO PRINT.	ADH 12/4/14	2971
C	99 LBS WAS 94 LBS, 1951 LBS WAS 1915 LBS	ADH 6/22/12	2420
B	METRIC DIMENSIONS ADDED	ADH 6/17/08	1685
A	ADD BUOYANCY NOTE	GWC 1/9/07	
A	CHANGE WEIGHT FF WAS 105	GWC 1/9/07	
REV	DESCRIPTION	BY / DATE	CCN

DRAWN / DATE REH 9/9/98	MATERIAL POLYETHYLENE
APPRD. / DATE ADH 11/5/07	

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED	
POLYETHYLENE ±1% @ 68°F	METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°



SHOT WEIGHT: 61 LBS.(27.67 KG.)	NOTES: A C 1.) AF 61 LBS.(27.67 KG.) 2.) FF 99 LBS.(44.91 KG.) 3.) 0.150in (3.81mm) NOM. WALL
SHIPPING WEIGHT: SEE NOTES	
FINISH:	

DESCRIPTION 36 X 72 X 24 FLOAT
SCALE N.S.
PART NO. 3672-24



**Den Hartog**  
INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425